Title: **Simple Tank Level Control** Job: 17

Course: Intro to Automation Unit: Intro to PLC CLO: 4

Name \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Grade \_\_\_\_\_\_\_\_ Date \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

**Objectives**

1. Student shall design a level control circuit for an on/off control valve.
2. Student shall develop an understanding of a three-position selector switch.
3. Student shall construct a basic valve control scheme.

**Assessment**

Students shall demonstrate a comprehension of the objectives listed above by scoring a minimum of 75% on this Job. Grading shall be based on the Intro to PLC rubric.

**Devices**

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| Inputs | | |
| *Device* | *Description* | *Symbol* |
| Mushroom Head Pushbutton | Emergency Stop | ESTOP |
| Three-position Selector Switch | Mode, On/Off/Auto | MODE |
| Float Switch (M-YEL-40-W) | High Level Switch | HI\_LVL |
| Control Relay Contacts | Valve Status | VC1\_STAT |
| Outputs | | |
| *Device* | *Description* | *Symbol* |
| Green Pilot Light | Pump Running | RUNNING |
| Yellow Pilot Light | Auto Mode | AUTO |
| Red Pilot Light | Pump Stopped | STOPPED |
| Blue Pilot Light | Tank Full | FULL |
| Eight-Pin Relay | Pump Control | VC1 |
| 120VAC Solenoid Valve | On/Off Valve | VLV1 |

**Instructions**

Design an automatic control scheme that shall control the level of water in a municipality’s water tower. Using the input from a float switch, control a valve at the top to supply water to the tank. If the tank is full indicated by the flow switch, the valve shall shut off ceasing to fill the tank. The circuit can be placed in one of three “modes”. AUTO will function as described above. OFF will close the valve and not allow AUTO function to operate the valve. ON shall open the valve ignoring the signal from the float switch. The entire control scheme shall be protected by an ESTOP. Use the components listed above to design the circuit. Study the associated datasheet for the level switch before embarking on your design. Whenever the valve is open, the green light shall illuminate, and the red light shall be off. When the valve is closed, the green light shall be off, and the red light shall illuminate. The yellow light shall indicate automatic mode is active and the blue light shall indicate when the tank is FULL. The valve control relay shall be connected to both DC, for control signals, and AC, to open/close the valve. Ensure that all voltages are separated. Use the space on the opposite side of this page to design the circuit. Once complete, review the design with the instructor. After obtaining approval, wire the circuit. Ensure to label all wires with the appropriate wire numbers. Have the instructor review all wiring before energizing the circuit. Render the schematic using a CAD type software package. Post the schematic to the student share folder using filename   
I2P Job 17 – name.ext.

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Discussed design \_\_\_\_\_\_\_\_ Test Logic \_\_\_\_\_\_\_\_ Energized Test \_\_\_\_\_\_\_\_